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## Patent Abstracts of Japan

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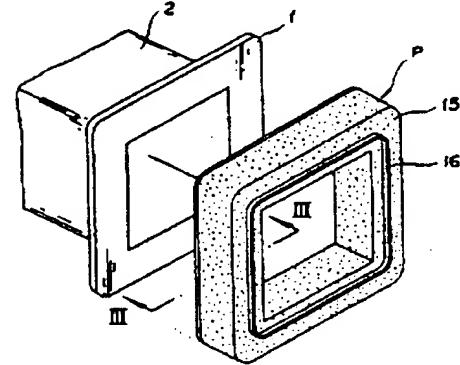
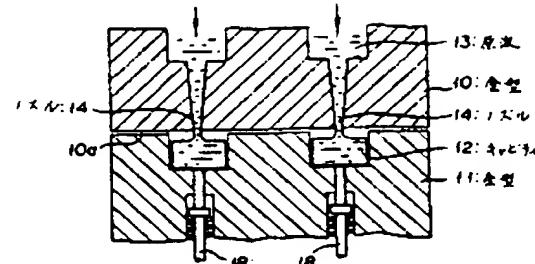
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TITLE : MANUFACTURE OF PACKING FOR  
 SEALING



**ABSTRACT :** PURPOSE: To obtain a packing for sealing having excellent airtightness and water resistance and difficult to be peeled off in handling work while forming a skin layer onto the surface by foaming a stock solution injected into an annular cavity shaped to one of molds in the mold.

CONSTITUTION: A predetermined cavity 12 is formed in either one of a pair of upper and lower molds 10, 11, and a nozzle 14 for injecting a foaming stock solution 13 is shaped on the side oppositely faced to the cavity 12. The foaming stock solution 13 is charged previously into the cavity 12 by the nozzle 14, the stock solution is foamed through heating, a chemical reaction, etc., and a packing P for sealing having a prescribed shape matching with a specified unit is monolithically molded. When the stock solution is foamed in the cavity 12, bubbles in sections which are brought into contact with the molds 10, 11 are fined and thickened. thus a packing P for sealing covered with a smooth skin layer is formed to which holes, etc., are hardly bored.

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